



## Welcome !

Mille Roses was brought back to life in 1999, when Sophie and David completely renovated the estate.  
 « Our vineyard, which produces Margaux and Haut-Médoc appellations, is located in Southern Médoc, close to Bordeaux. It lies between the famous Château Cantemerle and Giscours, two « Grands Crus Classés ».  
 Since 2010, we have adopted **organic production** for the all of the estate : we no longer use chemical pesticides or herbicides. We believe that a rich and well-balanced wine with a personal identity comes first and foremost from its « terroir ».

Sophie and David FAURE

# Château MILLE ROSES

Margaux et Haut-Médoc

*Sophie et David Faure*



## L'Enfant AOC HAUT MEDOC 2016 Vintage

- Blending :  
75% Merlot, 15% Petit Verdot  
10% Cabernet Sauvignon,
- Harvesting :  
Cabernet Sauvignon : 30/09, 10 & 11/10  
Merlot : from 22 to 24/09  
Petit Verdot : 29/09
- Yield : 49 hl / ha
- Alcohol Content : 13%vol.
- Quantity : 4 800 bottles



## Viticulture :

Total vineyard : 9,5 ha  
 Haut Médoc Appellation : 5,5 ha  
 Terroir : Garonne gravels of Quaternary  
 Grape Varieties : Merlot - Cabernet Sauvignon - Petit Verdot  
 Density of vines: 5 000 to 7000 plant/ha  
**Organic Production.**  
 Traditional Viticultural practises, no use of pesticides nor herbicides.  
 Various pruning and manual leaf thinning.

## Oenology :

Harvesting: hand picked into small crates, hand sorted in the vineyard and in the cellar.  
Fermentation and maceration : Stainless steel vats, maceration on the skin lasts for an average of 3 to 5 weeks.  
 Malolactic fermentation in 100% oak barrels  
Ageing : 12 months, 100 % in 1 year oak barrels (80% French oak).  
Coopers : Taransaud, Berthomieu, Jarnac, Nadalié, Canton.  
Bottling at the Château : Light egg fining.



A family hallmark on  
a famous and amazing territory

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